

ORNL Tools and Capabilities for Analysis of the Liquid-Salt VHTR

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Nuclear Science & Technology Division**

**OAK RIDGE NATIONAL LABORATORY
U. S. DEPARTMENT OF ENERGY**

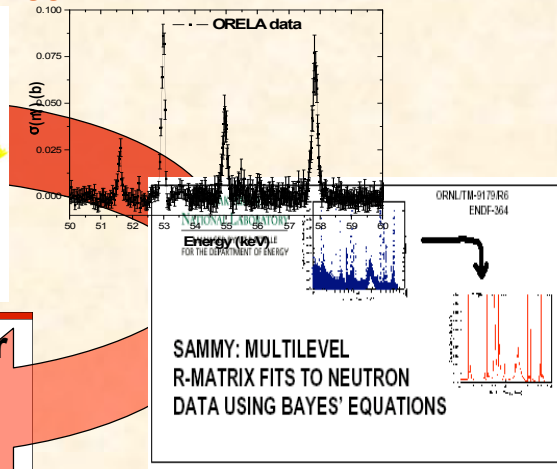
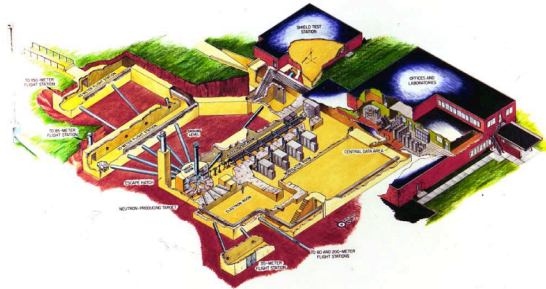


Outline

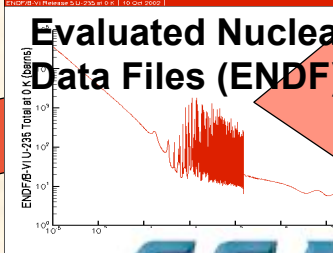
- **The SCALE Code System**
 - ✦ Description and recent developments
- **The Liquid Salt-cooled VHTR Challenges**
 - ~~✦ Basic Design of the System~~ – Thank you Jim.
 - ✦ Primary Issues and Challenges
- **Results from Salt Coolant Studies**
- **Results from 3-D Neutron Transport Analyses**
- **Conclusions**
 - ✦ Applicability of ORNL Tools to AFCI/Gen-IV Analyses
 - ✦ Recommended improvements for greater applicability

SCALE @ ORNL: Science to Applications

science



Evaluated Nuclear Data Files (ENDF)

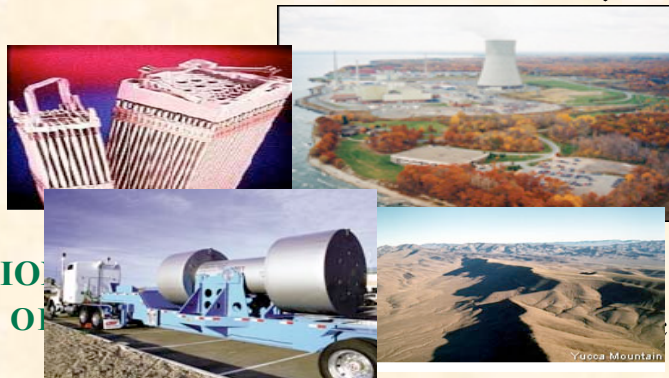


computational modeling

AMPX

SCALE

applications



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2006

Working Group

Interface **science**
(the basic physics of
cross-section
measurements),
computational modeling
(SCALE),
and **applications**
expertise to support
evaluation and
resolution of nuclear
engineering and safety
issues.

- Cross-section processing
- Criticality safety
- Radiation protection and shielding
- Reactor physics
- SNF/waste characterization (e.g., inventory, decay heat, radiation source and spectra)



Resonance Self-Shielding in SCALE:

Accurate solutions need accurate data

- BONAMI: **Bondarenko Method**
for unresolved resonance range
- NITAWL: **Nordheim Integral Method**
for resolved resonance range (ENDF/B-V and earlier)
- CENTRM: **C**ontinuous **E**nergy **T**Ransport **M**odule
for resolved resonance range (all libraries: ENDF/B-VI)
 - ✦ Performs 1-D S_n calculation for continuous-energy neutron spectra using with Point-Wise nuclear data
 - ✦ Processes problem-dependent multigroup XS's using Point-Wise nuclear data and flux spectrum

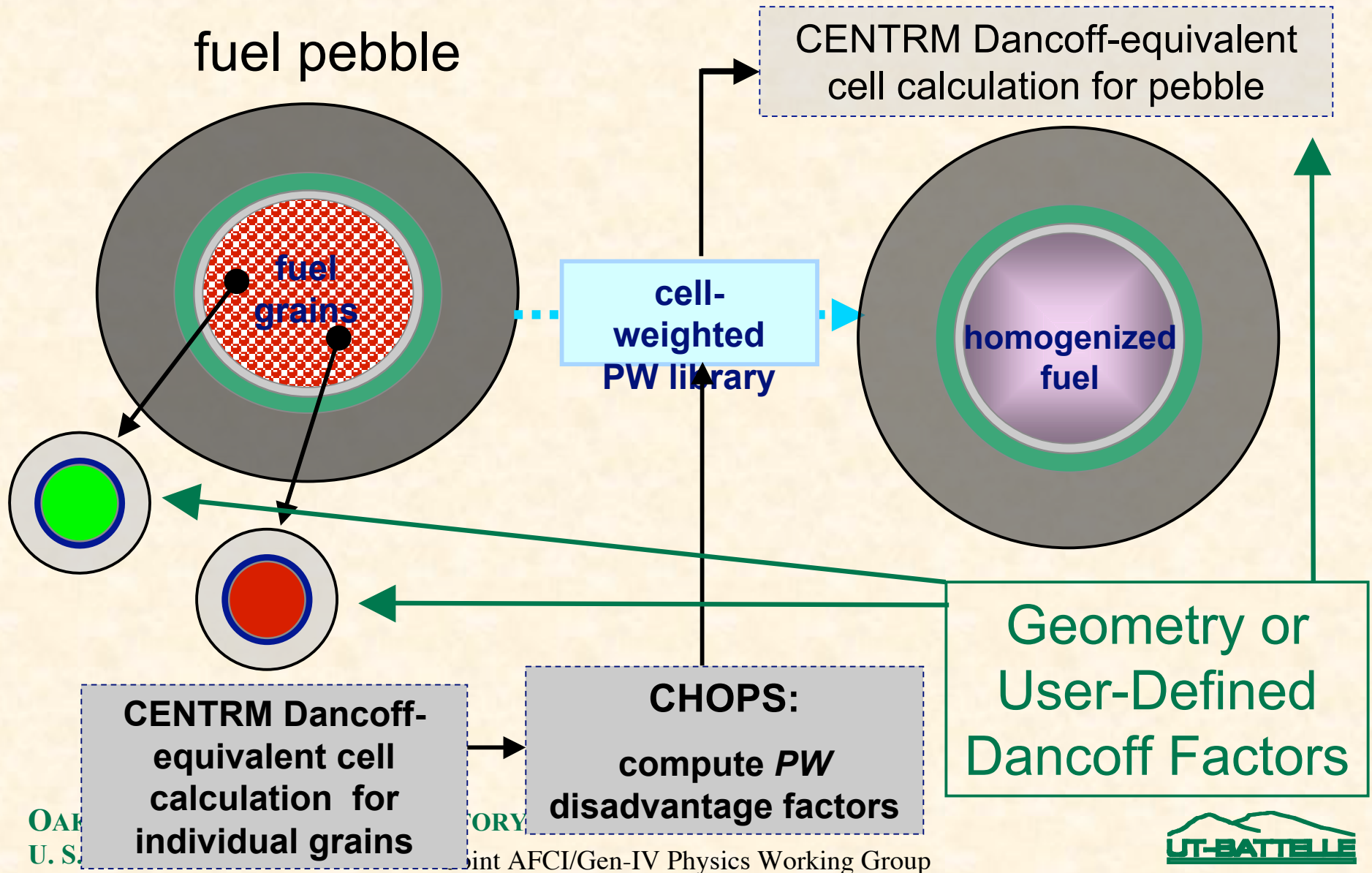
***CENTRM* Expands Traditional Resolved Resonance Self-Shielding Capabilities**

- **ENDF/B-VI:** Level-level interference effects; Reich-Moore Formalism
- **Spatial Effects:** Space-dependent self-shielding
 - ✦ absorber lump in absorber solution
 - ✦ “rim” effects in fuel pins
- **Multiple Isotopes:** Accounts for resonance overlap effects
- **Anisotropic scatter and leakage** impacts are included
- **Current-weighting:** Optional use of current to weight the cross sections
- **Inelastic scattering:** treatment for a problem-dependent spectra

New and Improved

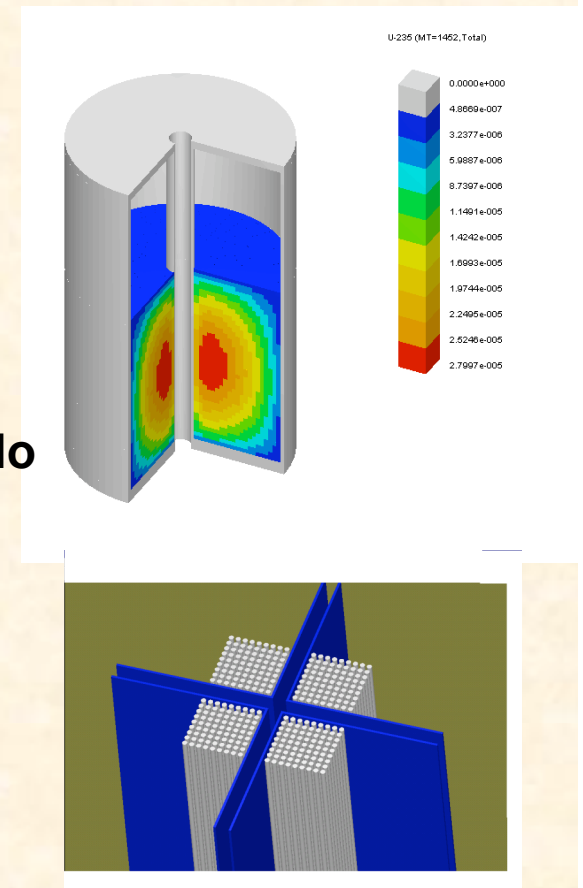
- **Improved elastic removal** for structural and moderator materials
- **PW thermal spectra:** includes $S(a,b)$ scattering to treat upscatter effects
- **New and improved treatment of heterogeneities**
 - ✦ Monte Carlo computation of Dancoff factors
 - ✦ Inverse procedure to obtain Dancoff-equivalent unit cell for CENTRM
- **Double heterogeneity calculation**

SCALE Double Heterogeneity Method



SCALE Stochastic Transport Methods

- **KENO-5 and KENO-VI multi-group Monte Carlo codes**
 - ✦ Developed for criticality safety applications
 - ✦ Much faster than continuous energy
 - ✦ Now integrated with TRITON for depletion
- **Continuous Energy KENO**
 - ✦ Currently under development
 - ✦ Provides the rigor of continuous energy Monte Carlo
- **MORSE/MONACO Monte Carlo Shielding Code**
 - ✦ Advanced variance reduction
- **A Single Consistent Geometry**
 - ✦ SCALE Generalized Geometry Package (SGGP) being adopted for all ORNL codes
 - ✦ Easily switch from NEWT to KENO-VI to CE-KENO



SCALE Deterministic Transport Methods

➤ CENTRM

- ✦ 1-D, source-driven, continuous-energy
- ✦ For problem-dependent resonance processing

➤ XSDRNPM

- ✦ 1-D, WDD, multi-group
- ✦ Forward/adjoint with a host of uses

➤ GEMINEWTRN

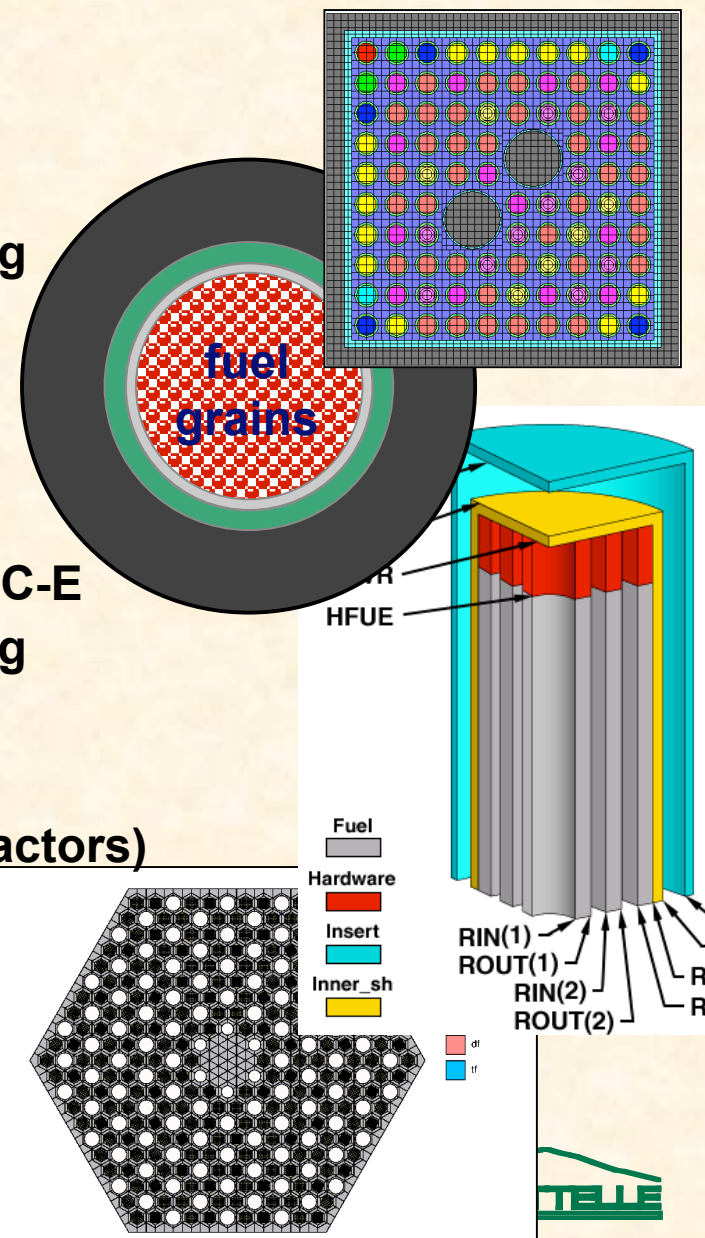
- ✦ 2-D arbitrary polygonal mesh, source-driven, C-E
- ✦ For problem-dependent resonance processing

➤ NEWT

- ✦ 2-D arbitrary polygonal mesh, multi-group
- ✦ Forward/adjoint solutions for all analyses (reactors)

➤ TORT

- ✦ 3-D orthogonal mesh, multi-group
- ✦ For all analyses, widely-used in shielding



ORIGEN-S: Irradiation and decay simulation code

- **Irradiation and decay simulation code**
- **Explicit simulation of 1484 unique nuclides (1946 nuclides in database)**
 - ✦ **129 actinides**
 - ✦ **1119 fission products**
 - ✦ **698 structural activation materials**
 - ✦ **Other depletion codes typically track a minimum subset of isotopes that are important for reactivity**
- **Detailed radionuclide compositions**
- **Decay heat sources (neutron/photon), including energy spectra**
- **Radio-toxicity**
- **One of few codes available with comprehensive isotopic characterization of fuel over time scale of seconds to millennia**
 - ✦ **Accident analyses**
 - ✦ **Storage and handling**
 - ✦ **Transportation**
 - ✦ **Disposal or reprocessing**
 - ✦ **Repository analysis (storage, migration, dose assessment)**

History of ORIGIN Code Development

ORIGIN (1973)

ORIGIN-S

SCALE Module (1982)

QA configuration control

Designed with modular data interface

Active development and support by DOE & NRC

Modern nuclear data

Extensive validation

Comprehensive radiation sources

Graphical Windows Interface

ORIGEN2

User friendly input (1980)

Standalone code in widespread use

Very limited libraries, data hard-wired

Obsolete nuclear data

No neutron spectra

No code and data development

Not supported at ORNL

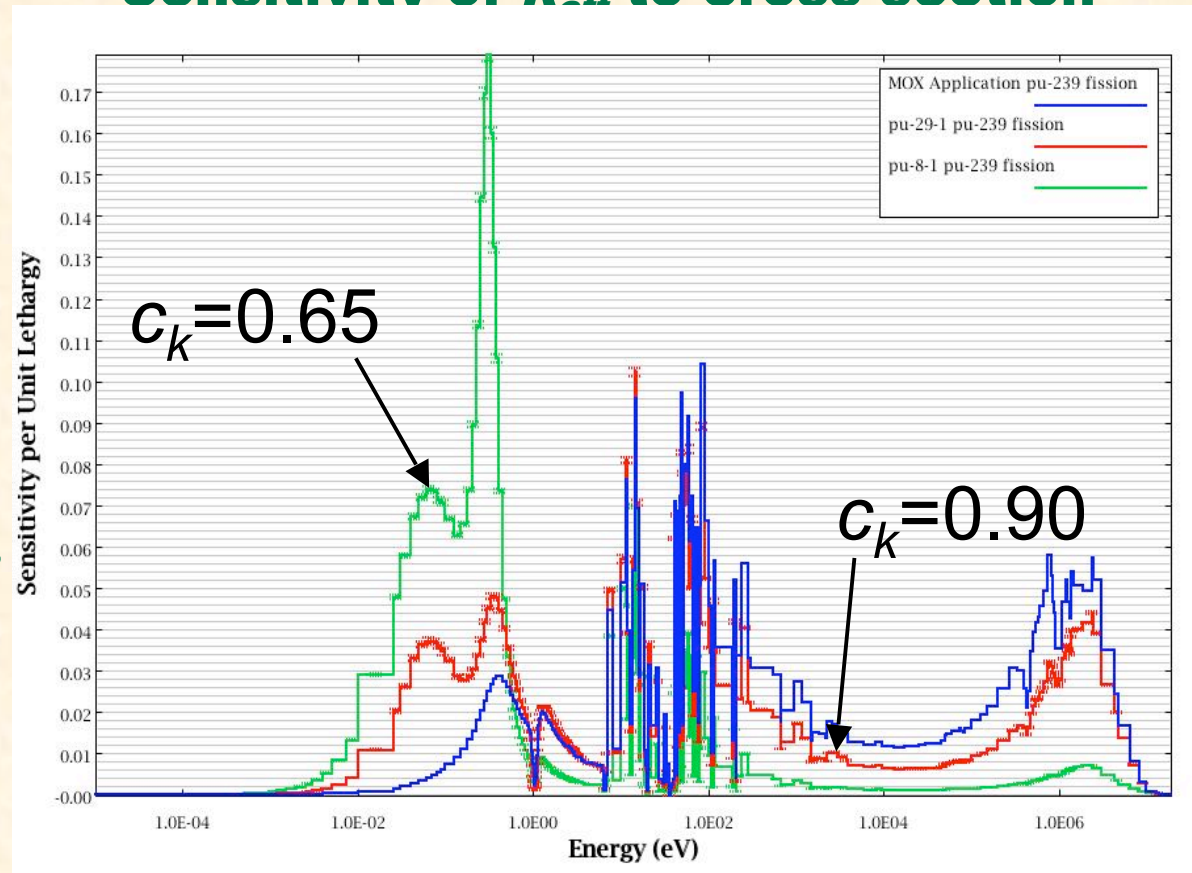
No QA activities



TSUNAMI: Tool for S/U Analysis with XSDRN (1-D) and KENO-VI (3-D)

- Determination of critical experiment benchmark **applicability** to nuclear criticality safety analyses
- The **design** of critical general physics experiments (GPE)
- The estimation of computational **biases and uncertainties** for the determination of safety subcritical margins

^{239}Pu Fission Sensitivity Profiles: Sensitivity of k_{eff} to cross-section



A few TSUNAMI Tools within SCALE

TSUNAMI-3D ([Tools](#) for [Sensitivity](#) and [Uncertainty Analysis](#) [Methods](#) [Implementation](#) – [3 Dimensional](#))

KENO Monte Carlo computes 3-D system sensitivity of k_{eff} and reactivity responses to neutron cross sections for individual:

- Nuclide(s)
- Reaction(s)

$$\frac{\Delta_k}{k_{eff}} / \frac{\Delta_\Sigma}{\Sigma}$$

JavaPEÑO ([Java](#) [Plots](#), Especially [Nice](#) [Output](#))

Java ® interactive two-dimensional plotting package

Reads sensitivity data files from TSUNAMI-3D output

TSUNAMI-IP ([Tools](#) for [Sensitivity](#) and [Uncertainty Analysis](#) [Methods](#) [Implementation](#) – [Indices](#) and [Parameters](#))

Processes output from TSUNAMI-3D to generate relational parameters and indices for:

Estimating the degree of similarity between two fissionable material systems

Primary physics issues & challenges associated with the LS-VHTR

➤ Coolant

✦ Voiding

- ◆ What happens to the reactivity if we lose coolant?
- ◆ Does it matter when other changes are accounted for?

✦ Activation

- ◆ How does it change due to activation?
- ◆ How do transmutation products effect refueling and long term storage?

✦ Cost and Handling

- ◆ Thermo-physical properties
- ◆ Neutronic-activation properties during operation

➤ Refueling

- ✦ How do we refuel above 350 °C with possibly activated coolant?
- ✦ Where do we store 2-3 times as many blocks as the VHTR

➤ Core and Fuel Block Design

- ✦ Optimization varies with salt choice, and design parameters
 - ◆ Enrichment, discharge burnup, number and length of cycles
 - ◆ Density and temperature coefficients
- ✦ Refueling considerations

Initial Salt Coolants for the LS-VHTR

<i>Alkali Fluorides</i>	<i>ZrF₄ – salts</i>	<i>BeF₂ – salts</i>
	LiF-ZrF ₄ (51-49) 509°C NaF-ZrF ₄ 500°C	
LiF-KF (44-56) 492°C LiF-RbF (44-56) 470°C		
LiF-NaF-KF (46.5-11.5-42) 454°C		LiF-BeF ₂ (67-33) 460°C
LiF-NaF-RbF (42-6-52) 435°C	LiF-NaF-ZrF ₄ (26-37-37) 436°C	LiF-BeF ₂ -ZrF ₄ (64.5-30.5-5) 428°C
	RbF-ZrF ₄ (58-42) 410°C (52-48) 390°C	
	KF-ZrF ₄ (58-42) 390°C	
		NaF-BeF ₂ (57-43) 340°C LiF-NaF-BeF ₂ (31-31-38) 315°C

Reactivity insertion from coolant voiding

– this is not a LWR

- **Rapid loss of coolant w/o temp. change unlikely**
 - ✦ Pool-type design @ atmospheric pressure
 - ✦ High boiling point ($>1400\text{ }^{\circ}\text{C}$): $400\text{-}700\text{ }^{\circ}\text{C}$ above nominal
 - ✦ Positive CDC (CVR) is politically sensitive
- **If coolant heats up, so can graphite and fuel**
 - ✦ Power driven transient: $D_{\text{Fuel}} > D_{\text{Coolant}}$
 - ◆ If Doppler is as negative as CVR is positive... no problem
 - ✦ Temperature driven transient: $D_{\text{Coolant}} > D_{\text{Fuel}}$
 - ◆ How much D_{Fuel} is required to offset a D_{Coolant} ?
 - ◆ Safety Ratio $\sim \text{FTC} / \text{CDC}$
- **Reactor design effects these properties**

Estimator for Salt Coolant Physics

Parameters	Value	Units
Cycle Length	1.5	Years
Cycles per Core	2	Number of Batches
Refueling Length	20	Days
Coolant Fraction	7	Volume % of Coolant in the Fuel Block
⁶ Li Content	0.005	Weight % of ⁶ Li in Lithium
Poison Content	0	mg/cm ³ Er ₂ O ₃ in the Fuel Compact Matrix

Salt	Eutectic	²³⁵ U Enrichment	Burnup	Coolant Void Ratio	Total Coolant Temp. Coef.	Safety Ratio	Isothermal Temperature Coefficient
	atom%	wt%	MW-d/kgHM	Dollars	Dollars per 100 °C	%	Dollars per 100 °C
LiF_BeF ₂	(67_33)	14.8	158.3	\$0.26	\$0.00	0.6%	-\$0.48
NaF_BeF ₂	(57_43)	16.1	158.3	\$2.59	\$0.07	23.5%	-\$0.22
LiF_NaF_ZrF ₄	(26_37_37)	16.3	158.3	\$2.72	\$0.09	28.3%	-\$0.22
NaF_ZrF ₄	(59.5_40.5)	16.6	158.3	\$3.22	\$0.10	43.1%	-\$0.14
NaF_RbF_ZrF ₄	(33_23.5_43.5)	17.4	158.3	\$4.25	\$0.13	97.0%	\$0.00

Salt	Eutectic	Coefficients of Reactivity					
		Coolant			Non-Coolant		
		Temperature	Density	Total	Fuel	Graphite	Total
	atom%		Dollars per 100 °C			Dollars per 100 °C	
LiF_BeF ₂	(67_33)	\$0.00	\$0.01	\$0.00	-\$0.43	-\$0.05	-\$0.48
NaF_BeF ₂	(57_43)	\$0.00	\$0.06	\$0.07	-\$0.38	\$0.09	-\$0.28
LiF_NaF_ZrF ₄	(26_37_37)	\$0.00	\$0.08	\$0.09	-\$0.38	\$0.07	-\$0.30
NaF_ZrF ₄	(59.5_40.5)	\$0.00	\$0.11	\$0.10	-\$0.36	\$0.12	-\$0.24
NaF_RbF_ZrF ₄	(33_23.5_43.5)	\$0.00	\$0.15	\$0.13	-\$0.33	\$0.20	-\$0.13

Estimator for Salt Coolant Physics

Parameters	Value	Units					
Cycle Length	1.5	Years					
Cycles per Core	2	Number of Batches					
Refueling Length	20	Days					
Coolant Fraction	7	Volume % of Coolant in the Fuel Block					
⁶ Li Content	0.005	Weight % of ⁶ Li in Lithium					
Poison Content	5	mg/cm ³ Er ₂ O ₃ in the Fuel Compact Matrix					

Salt	Eutectic	²³⁵ U Enrichment	Burnup	Coolant Void Ratio	Total Coolant Temp. Coef.	Safety Ratio	Isothermal Temperature Coefficient
	atom%	wt%	MW-d/kgHM	Dollars	Dollars per 100 °C	%	Dollars per 100 °C
LiF_BeF ₂	(67_33)	15.1	158.3	-\$0.13	-\$0.09		-\$2.43
NaF_BeF ₂	(57_43)	16.4	158.3	\$2.32	-\$0.01		-\$2.16
LiF_NaF_ZrF ₄	(26_37_37)	16.5	158.3	\$2.78	\$0.04	2.0%	-\$2.13
NaF_ZrF ₄	(59.5_40.5)	16.9	158.3	\$3.30	\$0.06	3.0%	-\$2.04
NaF_RbF_ZrF ₄	(33_23.5_43.5)	17.7	158.3	\$4.78	\$0.11	5.3%	-\$1.89

Salt	Eutectic	Coefficients of Reactivity					
		Coolant			Non-Coolant		
		Temperature	Density	Total	Fuel	Graphite	Total
	atom%		Dollars per 100 °C			Dollars per 100 °C	
LiF_BeF ₂	(67_33)	-\$0.09	\$0.00	-\$0.09	-\$0.89	-\$1.47	-\$2.35
NaF_BeF ₂	(57_43)	-\$0.07	\$0.06	-\$0.01	-\$0.83	-\$1.32	-\$2.15
LiF_NaF_ZrF ₄	(26_37_37)	-\$0.05	\$0.09	\$0.04	-\$0.84	-\$1.34	-\$2.17
NaF_ZrF ₄	(59.5_40.5)	-\$0.04	\$0.11	\$0.06	-\$0.82	-\$1.29	-\$2.10
NaF_RbF_ZrF ₄	(33_23.5_43.5)	-\$0.04	\$0.15	\$0.11	-\$0.79	-\$1.21	-\$1.99

Estimator for Salt Coolant Physics

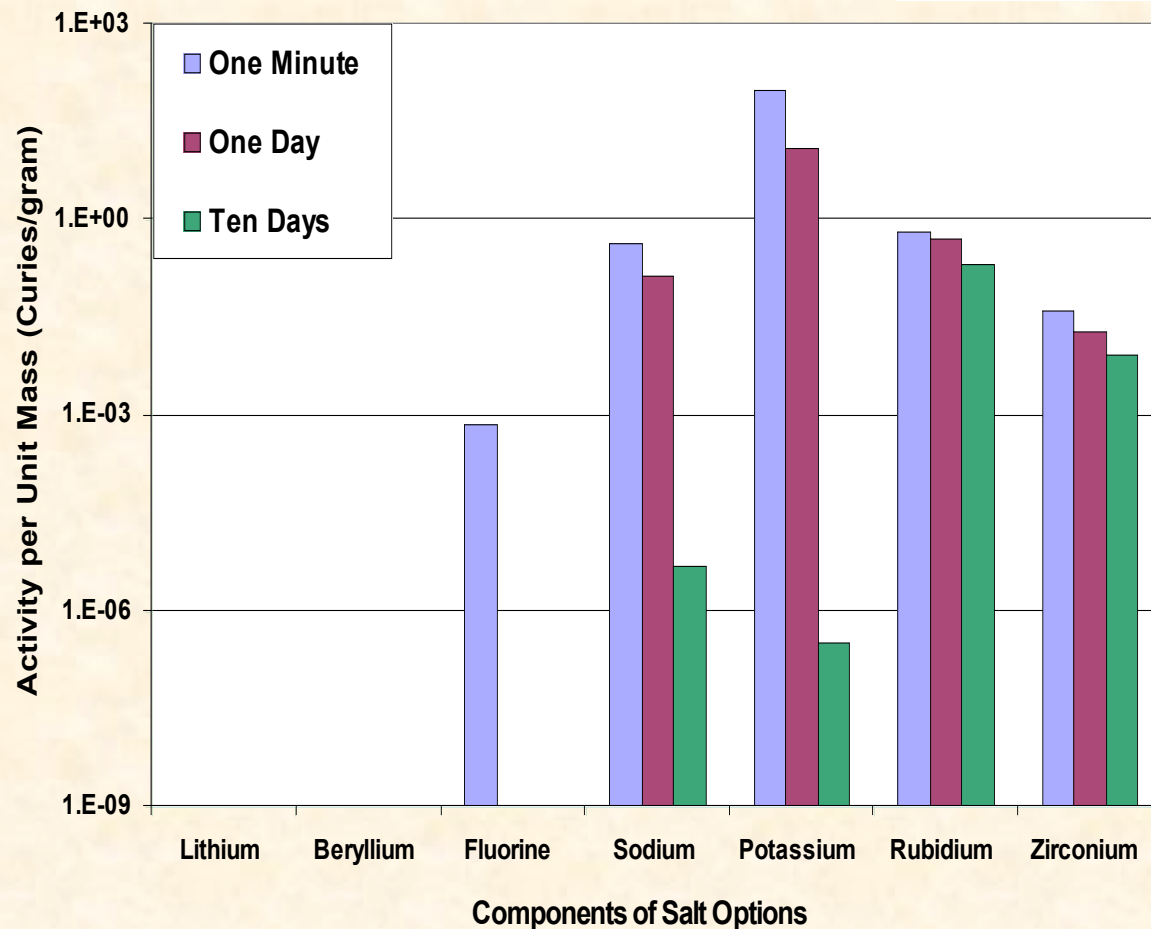
Parameters	Value	Units
Cycle Length	1.5	Years
Cycles per Core	2	Number of Batches
Refueling Length	20	Days
Coolant Fraction	15	Volume % of Coolant in the Fuel Block
⁶ Li Content	0.005	Weight % of ⁶ Li in Lithium
Poison Content	5	mg/cm ³ Er ₂ O ₃ in the Fuel Compact Matrix

Salt	Eutectic	²³⁵ U Enrichment	Burnup	Coolant Void Ratio	Total Coolant Temp. Coef.	Safety Ratio	Isothermal Temperature Coefficient
	atom%	wt%	MW-d/kgHM	Dollars	Dollars per 100 °C	%	Dollars per 100 °C
LiF_BeF ₂	(67_33)	16.2	158.3	-\$0.67	-\$0.19		-\$2.30
NaF_BeF ₂	(57_43)	18.7	158.3	\$4.51	-\$0.04		-\$1.70
LiF_NaF_ZrF ₄	(26_37_37)	19.4	158.3	\$5.72	\$0.08	4.4%	-\$1.68
NaF_ZrF ₄	(59.5_40.5)	20.0	158.3	\$6.84	\$0.12	7.6%	-\$1.46
NaF_RbF_ZrF ₄	(33_23.5_43.5)	22.0	158.3	\$10.27	\$0.21	16.1%	-\$1.10

Salt	Eutectic	Coefficients of Reactivity					
		Coolant			Non-Coolant		
		Temperature	Density	Total	Fuel	Graphite	Total
	atom%		Dollars per 100 °C			Dollars per 100 °C	
LiF_BeF ₂	(67_33)	-\$0.19	-\$0.01	-\$0.19	-\$0.88	-\$1.23	-\$2.10
NaF_BeF ₂	(57_43)	-\$0.15	\$0.06	-\$0.04	-\$0.76	-\$0.91	-\$1.66
LiF_NaF_ZrF ₄	(26_37_37)	-\$0.10	\$0.17	\$0.08	-\$0.78	-\$0.98	-\$1.76
NaF_ZrF ₄	(59.5_40.5)	-\$0.10	\$0.11	\$0.12	-\$0.73	-\$0.85	-\$1.58
NaF_RbF_ZrF ₄	(33_23.5_43.5)	-\$0.10	\$0.15	\$0.21	-\$0.66	-\$0.66	-\$1.31

Activation & Transmutation Effect

Refueling and Storage Options



Isotope	Activity after Ten Years of Decay								
	All Radiation (Ci/g_coolant)								
	Radiation (keV)	Effective T 1/2	Lithium	Beryllium	Fluorine	Sodium	Potassium	Rubidium	Zirconium
Be-10	Electron	1.5 Million Years		2.E-07					
Na-22	Positron	3 Years				2.E-09			
Cl-36	Electron	300 Thousand Years					1.E-06		
K-40	Gamma (1.5)	1 Billion Years					4.E-08		
Rb-87	Electron	50 Billion Years						2.E-08	
Zr-93	Gamma (0.03)	1.5 Million Years							4.E-07
Nb-93m	Gamma (0.03)	1.5 Million Years							3.E-07
Ten Years (All Radiation)			0.E+00	2.E-07	0.E+00	2.E-09	1.E-06	2.E-08	7.E-07

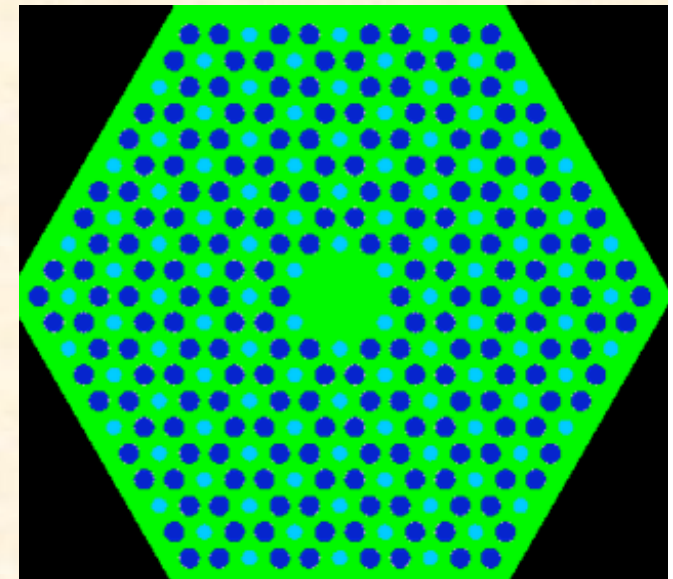


Cost and Handling Challenges of Salts

- **High freezing points (~350-500 °C)**
 - ✦ Challenge refueling and maintenance outages
- **High vapor pressure**
 - ✦ For some salts
- **Beryllium toxicity**
 - ✦ If a BeF_2 salt is used
- **High cost of lithium enrichment**
 - ✦ If a LiF salt is used
- **Limited experience**
 - ✦ With some salts, like those with RbF
- **Enrichment penalty due to parasitic capture**
 - ✦ ^6Li , K, Zr

Axial-layering of Er_2O_3 poison can significantly reduce the CVR

Cooled Eigenvalue	1.259	1.250	1.250	1.250
Voided Eigenvalue	1.265	1.240	1.241	1.241
CVR (\$)	\$0.54	-\$0.94	-\$0.83	-\$0.88
1	Reflector	Reflector	Reflector	Reflector
2	Fuel	Poison	Poison	Poison
3	Fuel	Poison	Poison	Fuel
4	Fuel	Fuel	Fuel	Fuel
5	Fuel	Fuel	Fuel	Poison
6	Fuel	Poison	Poison	Poison
7	Fuel	Poison	Fuel	Fuel
8	Fuel	Poison	Poison	Poison
9	Fuel	Fuel	Fuel	Poison
10	Fuel	Fuel	Fuel	Fuel
11	Fuel	Poison	Poison	Fuel
12	Fuel	Poison	Poison	Poison
13	Reflector	Reflector	Reflector	Reflector



Refueling is the major issue today

➤ The challenge:

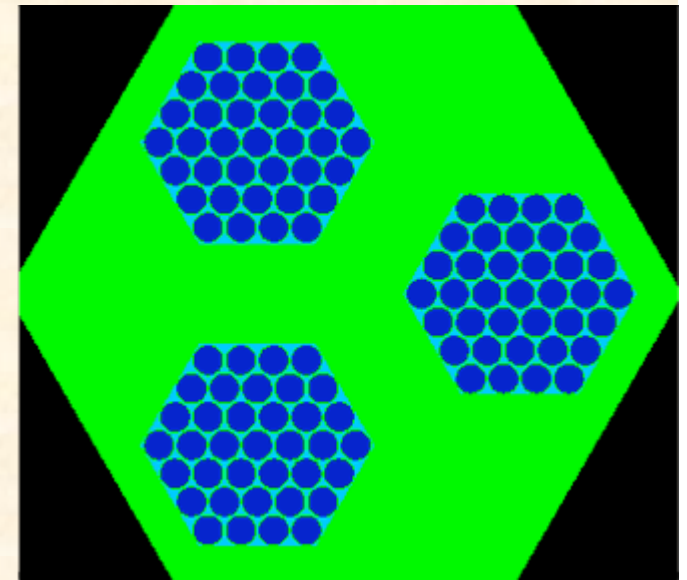
- ✦ Very hot: $> 350\text{ }^{\circ}\text{C}$
- ✦ Many more fuel blocks than the VHTR
 - ✦ 600 MWt VHTR = 1020 blocks
 - ✦ 2400 MWt LS-VHTR = 2650 blocks
- ✦ Coolant may have a high dose rate

➤ Solutions:

- ✦ Pebble Bed
 - very high coolant fraction
- ✦ Robotics
 - already expected with VHTR
- ✦ Larger blocks
 - possibly feasible?
- ✦ Assemblies
 - industry approves

➤ Are assembly designs feasible?

- ✦ Full-length graphite-clad rods, clustered together like an LWR fuel assembly
- ✦ Passive safety is not a problem
 - ✦ Natural circulation of salt
 - ✦ Not just graphite conduction
- ✦ More reuse of nuclear-grade graphite
- ✦ Enrichment/poison grading is required



The assembly design: similar to the ACR-700, with less uncertainty

This can now be done directly using a TSUNAMI sequence.

	Base Block	Assembly without Enrichment Grading	Assembly with Enrichment Grading	ACR-700
k_{cool}	1.242	1.268	1.260	1.257
Δp	-\$2.05	-\$1.19	-\$1.38	-\$10.30
Δf	\$1.40	\$1.21	\$1.08	\$5.71
$\Delta \epsilon$	\$0.90	\$0.88	\$1.02	\$5.11
$\Delta \eta$	-\$0.17	-\$0.16	-\$0.69	-\$0.78
CVR	\$0.08	\$0.74	\$0.03	-\$0.26
σ	\$0.01	\$0.01	\$0.01	

Conclusions

➤ SCALE:

- ✦ Many qualified, easy to use tools for nuclear analysis
- ✦ Rigorous and independent models ideal for benchmarking
- ✦ Has been used for a wide variety of systems:
 - ◆ Reactor analysis, experiment design, shielding, crit. safety, etc.
- ✦ Many tools are directly applicable to Gen-IV systems and the Advanced Fuel Cycle Initiative

➤ LS-VHTR:

- ✦ Salt-coolant alternative for the VHTR
- ✦ Coolant voiding:
 - ◆ Previously primary issue
 - ◆ Has been shown to be of little significance for many salts
- ✦ Refueling:
 - ◆ Very high temperature with many fuel blocks
 - ◆ Very challenging: currently the primary issue
 - ◆ Several options have been/are being considered

How can ORNL help Gen-IV and AFCI?

➤ Multi-group cross sections:

- ✦ Accurate, problem-dependent MG cross sections
- ✦ 3-D depletion of doubly-heterogeneous systems

➤ Isotopic analysis:

- ✦ Benchmarking current tools (ORIGEN2) w/ SCALE (ORIGEN-S)
- ✦ ORIGEN-S replacement for ORIGEN2 applications

➤ System/experiment analyses:

- ✦ Benchmarking current system analyses with SCALE
- ✦ S/U analysis of isotopics and reactivity parameters for a system
- ✦ Applicability assessment of experiments to reactor systems
- ✦ Bias and uncertainty analysis of experiments

➤ Anything else?